

## **ABSTRACT**

A glass holder device for treatment of optical glasses (4, 4') or other substrates horizontally supports an elongated bar (1) with evenly spaced notches (10) on a frame and suspends glass holder grips (2) in parallel side-by-side vertical relation. The glass holder grip (2) comprises an axially elongated rod (20), that forms the body of the grip, and holding means (3, 31, 31') connected to the grip body (20) for clutching the outer periphery (40, 40') of the optical glass (4, 4') and holding the glass generally parallel with the lower end portion of and adjacent to a stop (36) bent outwardly from the body (20) for supporting the glass. The upper end portion of the rod (20) includes hanging means (21, 22, 25) for removably connecting the grip to the bar (1) and locking means (11, 23, 12, 25) for preventing free rotation of the grip (2) around the bar (1).